

EN 10149 -2

# HOT ROLLED, HIGH STRENGTH STEEL FOR COLD FORMING

#### **ABOUT THIS PRODUCT:**

S700MC is a hot-rolled, high-strength low-alloy steel. It combines high strength with outstanding

formability and consistent quality. It also delivers exceptional weldability for fast and efficient processing. S700MC is increasingly in demand to replacelower grade steels in a wide range of demanding product applications.

The high yield strength of \$700MC delivers improved load-bearing capacity without weight penalties.

Its strength also enables production of lighter components for applications where weight savings are a prime consideration. Down-gauging offers an additional benefit of increased yield per tonne of steel.

### **APPLICATION:**

The extra high strength steel grades are used in applications such as truck chassis, cranes and earthmoving machines. In these applications, the high strength of the steels is used to save weight and/or to increase the payload. As a result of this and the good formability of the steels, the total costs can be reduced.



TRUCK CHASSIS



CRANE BOOMS



COMMERCIAL VEHICLE

**BODIES** 

MINING & **CONSTRU** CTION **EQUIPME** NTS

### **MECHANICAL PROPERTIES:**

Yield strength R <sub>p0,2</sub> (MPa)		Tensile strength R <sub>m</sub> (MPa)		Elongatio n A <sub>80</sub> %	Min bending radius	Surface Hardness (BHN)	Impact Strength ( j )	
min	max	min	max	min	Ri/t 1) 2)	max	Test Temp	min
700	000	00 750 980 11 1.5 x t 250	250	- 20 °C	40 J			
700	900		980	11	1.5 X L	230	- 40 °C	27 J

The mechanical properties are valid in the transverse direction of rolling

## **MECHANICAL PROPERTIES:**

C %	Si %	Mn %	P %	<b>S</b> %	AI %	Nb %	Ti %	V %
Max	Max	Max	Max	Max	Max	Max	Max	Max
0.12	0.2	1.9	0.01	0.002	0.04	0.015	-	-

<sup>1)</sup> t = Sheet thickness

<sup>2)</sup> For rolling direction and transverse direction